

VESTAKEEP® DC4470 R



Gingiva-colored polyether ether ketone for dental applications

VESTAKEEP® DC4470 R is a gingiva-colored polyether ether ketone (PEEK) grade that is especially designed for removable dentures to meet the aesthetic demands of the patient.

For VESTAKEEP® DC4470 R, biocompatibility has been tested according to ISO 10993-1 recommendations for permanent mucous membrane contact.

The compound composition is optimised for high biocompatibility and superior mechanical, thermal and chemical resistance.

VESTAKEEP® DC4470 R rods are available in different diameters and lengths:

Dimensions of VESTAKEEP® DC4470 R

Diameter	Standard length*
6 to 20 mm	3000 mm
25 to 60 mm	2000 mm
70 to 100 mm	1000 mm

* Custom lengths are also available

Biocompatibility test reports available for DC4470 R

Standard	Description
ISO10993-03	Genotoxicity: Salmonella Typhimurium Reverse Mutation Test (Ames Test)
ISO 10993-05	Cytotoxicity: Quantitative Growth Inhibition Test
ISO 10993-10	Irritation: Intracutaneous Reactivity
ISO 10993-10	Sensitization: Local Lymph Node Assay
ISO 10993-11	Acute Systemic Toxicity
ISO 10993-11	Subacute / Subchronic Toxicity 14 days
ISO 10993-18	Extraction Tests
USP Class VI	Acute Systemic Toxicity Intracutaneous Reactivity Muscle Implantation

For further information, please contact us at evonik-hp@evonik.com.

Properties of VESTAKEEP® DC4470 R

Properties		Test method	Unit	Value
Density	23°C	ISO 1183	g/cm ³	1.36
Tensile test	23°C/ 50% r.h.	ISO 527-1 ISO 527-2		
Stress at yield			MPa	110
Strain at yield			%	4.5
Strain at break			%	> 10
Tensile modulus		ISO 527-1 ISO 527-2	MPa	4400
Flexural Test	23°C / 50% r.h.	ISO 178		
Flexural Modulus			MPa	4400
Flexural Strength			MPa	175
Izod notched impact strength	23°C / 50% r.h.	ISO 180	kJ/m ²	5.4
Temperature of deflection under load				
Method A	1.8 MPa	ISO 75-1	°C	155
Method B	0.45 MPa	ISO 75-2	°C	210
Vicat softening temperature		ISO 306		
Method A	10N		°C	335
Method B	50N		°C	305
Linear thermal expansion longitudinal	23-55°C	ISO 11359	10 ⁻⁴ K ⁻¹	0.45
Melting range		ISO 11357		
DSC	2 nd heating		°C	approx. 340
Water absorption	saturation	ISO 62	%	0.4

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